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01/14/2019

D206-642-314
Job Sheet 198512



Part No: D206-642-314

Job Qty: 1 pcs

Part Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 29-30 IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		9/13/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
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							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	

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Container No: S217123

Part: D206-642-314

Job No: 198512

Serial No/Batch: S217123

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/01/17-26-27-28-29-30-31 SH98-

Plot -

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011664

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S208416
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S156423
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S207679
AN5-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S200190
AN5-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S167553
AN5-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S003926
Qc.4 D206-642-351	Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S203600
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S205799
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	S210672
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	S128886
D2932-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S193841
D2933-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S194985
D2934	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S214496
D2935	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S199619
D2938-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S194651
D2939-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S218950
D3407-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S204277
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S207076
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S199355
D3457-1	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S216481
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S204283
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S192449
MS21043-4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S198136
NAS1149C0463R Washer (AN960C416)		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S124667
NAS1149D0363J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S201031
NAS1149D0463J Washer		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	S145362
NAS1149D0563J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S152640

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	135	0
	AN4-6A	12	447	0
	AN4C5A	1	53	0
	AN5-10A	4	132	0
	AN5-11A	8	159	0
	AN5-12A	4	266	0
	D206-642-351	1	0	0
	D206-648-013	1	4	0
	D2652	16	433	0
	D2712	10	489	0
	D2932-2	1	12	0
	D2933-2	1	10	0
	D2934	2	29	0
	D2935	2	46	0
	D2938-2	1	11	0
	D2939-2	1	6	0
	D3407-043	1	7	0
	D3413-1	1	14	0
	D3456-1	1	187	0
	D3457-1	2	31	0
	MS21042L3	8	878	0
	MS21042L4	12	2,798	0
	MS21043-4	1	982	0
	NAS1149C0463R	1	258	0
	NAS1149D0363J	8	1,819	0
	NAS1149D0463J	24	4,922	0
	NAS1149D0563J	8	2,117	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

MRB (QSI042)

Date: _____ Sequence #: _____

QTY Affected: _____

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
Bending	Misaligned/off center	Folio/Program	Outside Tolerance
Crushing	BOM/Route	Grain Direction	Drawing
Cracks	Broken/Damage/Defect	Weld	Finish
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
Marks/Chatter	Drill Holes	Out of Sequence	Misread
Mislabeled	Fit/Function	Off-set/Set-up	

Other/Details:

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D208-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
										D206-642-341	SKIDTUBE
	1	1			X					D206-642-357	WEARSHOE KIT (REPLACES -347)
						X				D206-642-349	RUN-ON LANDING WEARPLATE KIT
							X			D206-642-351	SKIDTUBE
			1	1				X		D208-648-013	GROUND HANDLING KIT
	1	1	1	1					X		
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2648	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-11	WEARSHOE (REPLACES D3535-11 + D3536-11)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-35	WEARSHOE (REPLACES D3535-35 + D3536-35)
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: Q

Date: 13.08.12

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2649	SPACER
54A							9	9		AN3-36A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN980C10L)
54C							9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: Q
 Date: 13.08.12

Change Record

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Part Number: D206-642-313/-314

Description: SKIDTUBE , LH/RH

[illegible]